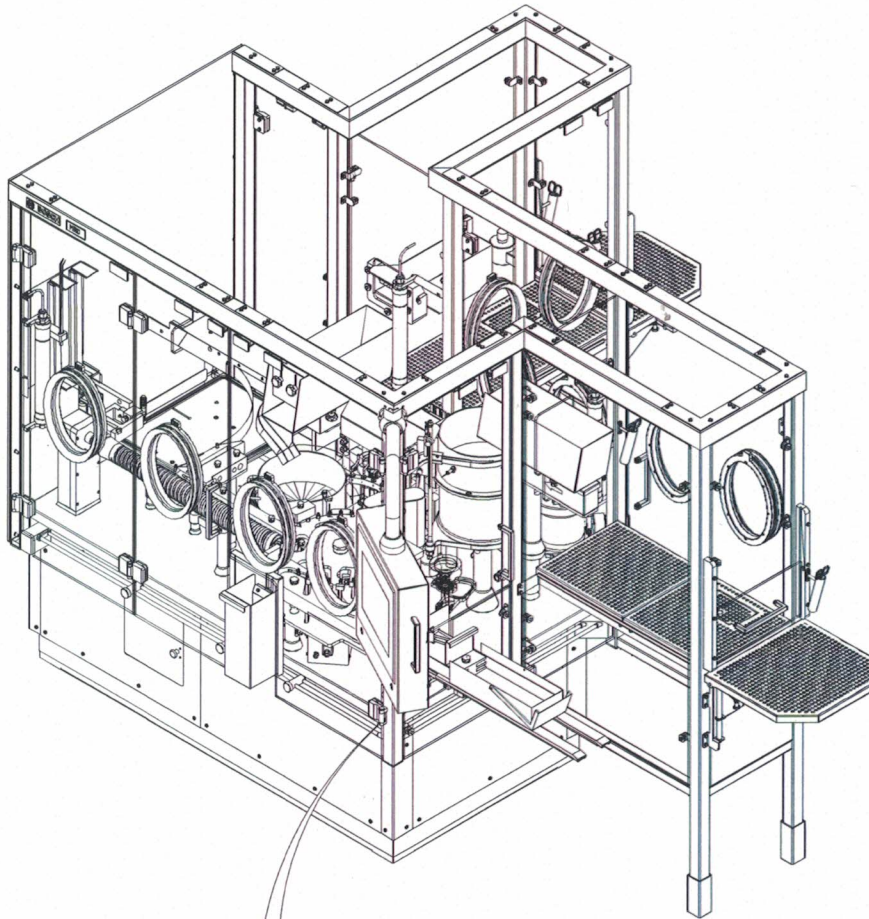




## Designation plate and machine weight



 <b>BOSCH</b>	
Robert Bosch GmbH Packaging Technology Blaufelder Straße 45 D-74564 Crailsheim	
 Made in Germany	DESIGNATION _____
	SERIAL-NO. _____
	MANUF. YEAR _____
	WEIGHT _____

## Permissible sizes and modes of operation



### WARNING

#### Risk of injury due to a non-envisaged use of machine!

Physical injury in the event of non-permitted operation of the machine.

- Operate the machine only in an explosion protected environment.
- The processing of explosive substances, packaging and media is not permitted.

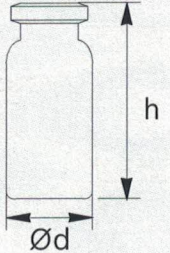
The machine is constructed, tested and supplied in accordance with the agreements set out in the contract and the sample materials listed below.

### Modes of operation

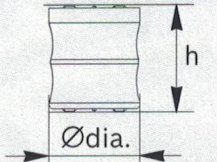
The machine is envisaged for

- The filling of containers with liquid products and closing of containers.

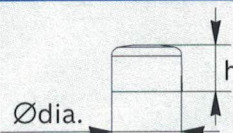
### Containers:

Item no.	Dimensions [mm] Ødia. x h	Filling volume [ml]	Output [1/min]	Designation	Description
1	11.60 x 62.30	1.2 2.4	100	Vial	

### Stoppers:

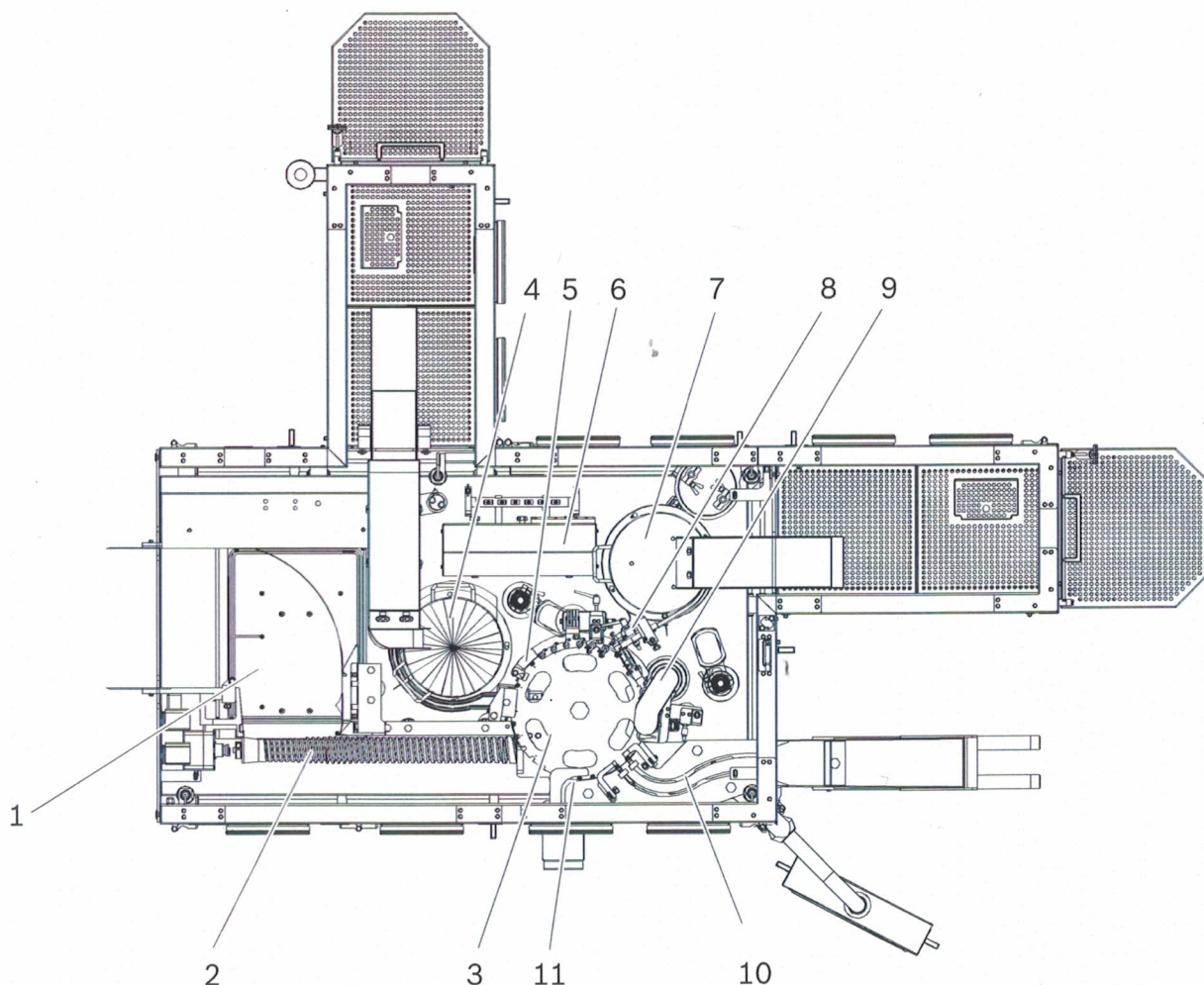
Item no.	Dimensions [mm] Ødia. x h	Designation	Description
1	10.00 x 8.13	Piston	

### Caps:

Item no.	Dimensions [mm] Ødia. x h	Designation	Description
1	7.50 x 5.30	Overseal cap	



## Functional description of machine



Item no.	Assembly	Function
1	Infeed plate	Feeding of containers.
2	Infeed scroll	Separation of containers.
3	Transport star wheel	Transporting of containers through machine.
4	Stopper feeding	Feeding and separating of stoppers.
5	Stopper press-in station	Pressing in of stoppers into the bottom of containers.
6	Filling station	Filling of containers (pre-filling and overfilling).
7	Cap feeding	Feeding and separating of caps.
8	Cap chute	Placing of caps onto containers.
9	Bordering station	Bordering of caps.
10	Good containers outfeed	Transporting of good processed containers to outfeed magazine.
11	Bad containers outfeed	Outfeeding of bad processed containers.